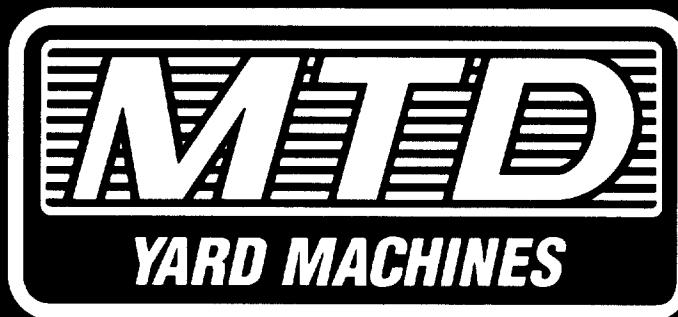


# ILLUSTRATED PARTS

AMERICAN  
M A D E        
AMERICAN  
O W N E D  
OUTDOOR POWER EQUIPMENT

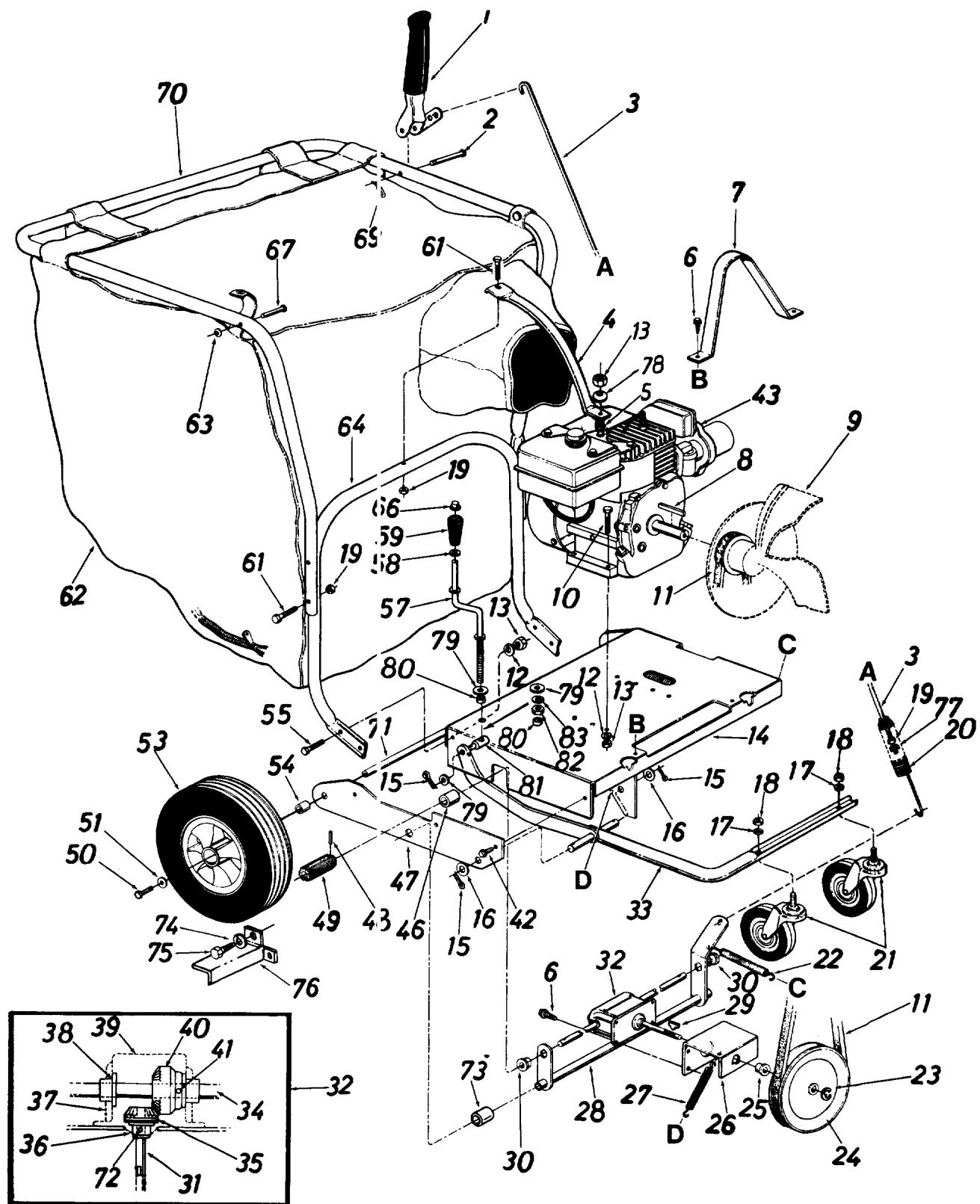


1996

## VACUUMS / LEAF BLOWERS

Model Number	Pages
246-685-000	2-4
246-689-000	2-4
246-692-000	5, 6
246-697-000	5, 6
246-699-000	5, 6
290-204-000	7
290-210-000	7

## Models 685 and 689



# Models 685 and 689

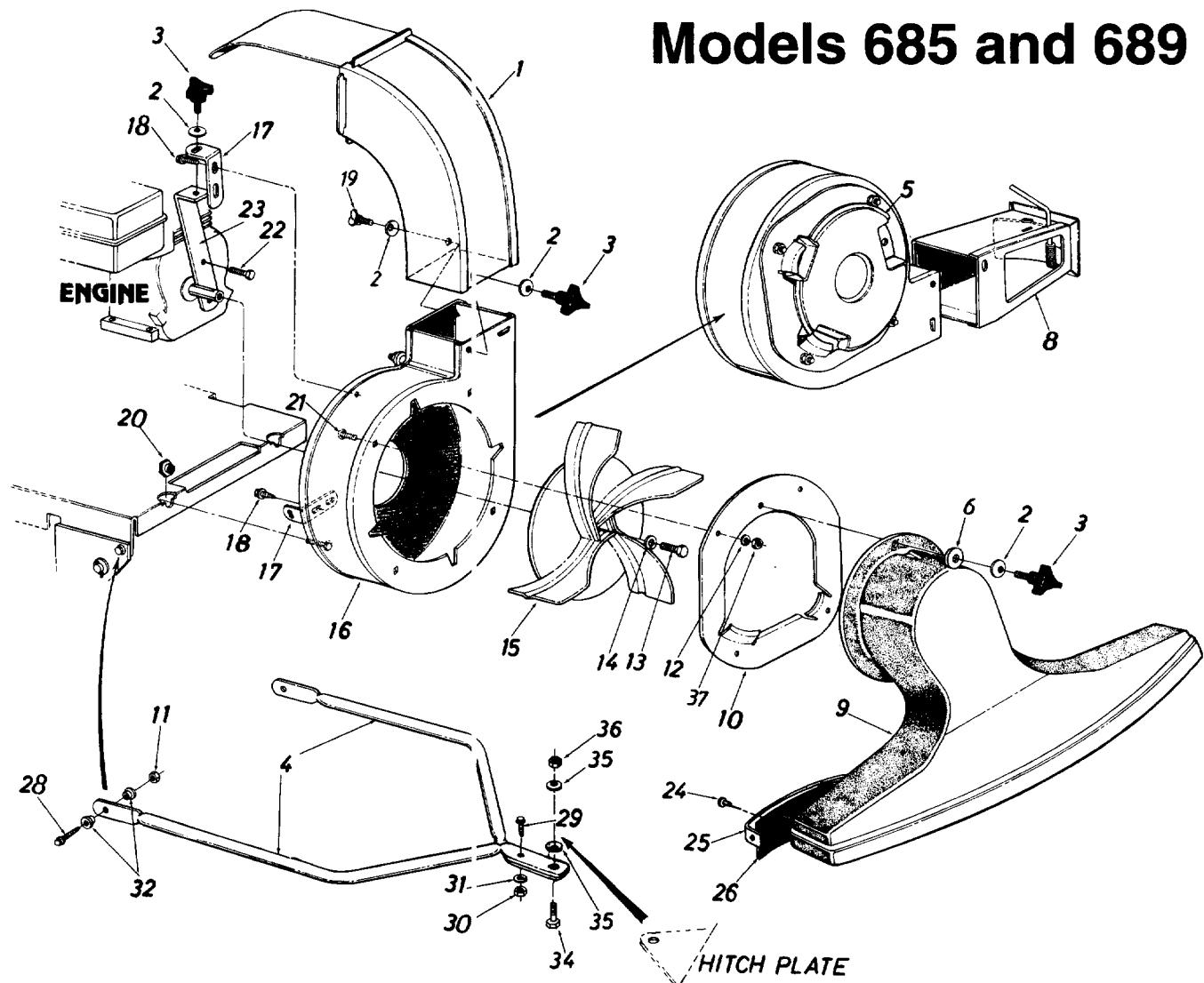
## PARTS LIST FOR MODELS 685 AND 689 POWER VACUUMS

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	05778B		Clutch Grip Ass'y.	43	—		Engine
2	711-0679		Clevis Pin .375" Dia. x 1.88"	43	751-0581		Muffler Guard Ass'y. (Incl. Hardware)††
3	747-0154		Clutch Rod 32" Lg.	46	748-0201		Spacer .63" I.D. x .88" O.D. x .56" Lg.
4	749-0787		Handle Brace	47	14530		Side Plate
5	—		Part of Engine	48	715-0247		Spring Pin Spiral 3/16" Dia. x 1" Lg.
6	710-0892		Hex Wash. Hd. AB-Tap Scr. 1/4" x .62" Lg.	49	748-0288		Drive Pinion
7	14558		Belt Guard	50	710-0170		Hex Locking Bolt 5/16-24 x .62" Lg.
8	714-0114		Square Key 1/4" x 2" Lg.	51	736-0159		Fl-Wash. .34" I.D. x .87" O.D.
9	14557A		Air Vane Plate Ass'y. w/Pulley	53	734-1035		Wheel Ass'y. Comp. 12" x 3" (Incl. Ball Bearings)
10	710-0442		Hex Bolt 5/16-18 x 1.5" Lg.*	54	750-0194		Spacer .63" I.D. x 1.0" O.D. x .94" Lg.
11	754-0219		"V"-Belt	55	710-0118		Hex Bolt 5/16-18 x .75" Lg.*
12	736-0119		L-Wash. 5/16" I.D.*	57	747-0542		Height Adjustment Crank
13	712-0267		Hex Nut 5/16-18 Thd.*	58	736-0117		Fl-Wash. .385" I.D. x .62" O.D.
14	16454		Engine Mounting Frame Ass'y.	59	720-0171		Crank Knob
15	714-0115		Cotter Pin 1/8" Dia. x 1" Lg.*	61	710-0136		Hex Bolt 1/4-20 x 1.75" Lg.
16	736-0187		Fl-Wash. .63" I.D. x 1.25" O.D.	62	764-0162A		Vacuum Bag—Felt
17	736-0921		L-Wash. 1/2" I.D.*	63	1539-019		Push Speed Nut .25" Dia. Stud
18	712-0206		Hex Nut 1/2-13 Thd.*	64	749-0785		Lower Handle
19	712-0107		Hex Cent. L-Nut 1/4-20 Thd.	66	726-0100		Push Nut 3/8" Dia.
20	732-0411		Extension Spring .78" O.D. x .75" Lg.	67	711-0737		Stud Pin .250" Dia. x 1.75"
21	734-1036		Swivel Caster Wheel 5" Dia. x 1.25"	69	714-0145		Internal Cotter Pin 3/8" Dia.
22	732-0409		Extension Spring .38" O.D. x 7.50" Lg.	70	749-0786		Upper Handle
23	716-0104		Snap "E"-Ring .50" Dia. Shaft	71	738-0185		Rear Axle
24	756-0367		"V"-Pulley 5/8" x 6.50" O.D.	72	715-0249		Spring Roll Pin 5/32" Dia. x 1.12
25	748-0142		Flange Bearing .502" I.D.	73	750-0142		Spacer .82" I.D. x 1.0" O.D. x .305 Lg.
26	14570		Gear Box Mounting Bracket	74	736-0175		L-Wash. .265" I.D.
27	732-0376		Extension Spring .75" O.D. x 3.28" Lg.	75	710-0352		Hex Self-Tap Scr. 1/4" x 3/8" Lg.
28	14565		Clutch Bracket Ass'y.	76	14556		R.H. Pinion Guard
29	714-0229		#2 Woodruff Key 3/32" Dia. x .81" Lg.	76	14555		L.H. Pinion Guard (Not Shown)
30	748-0227A		Hex Flange Bearing Bronze .625" I.D.	77	712-0298		Hex Jam Nut 1/4-20 Thd.
31	738-0516		Pinion Shaft .50" Dia. x 5"	78	736-0242		Belleville Washer
32	717-0493		Gear Box Ass'y. Comp.	79	736-0300		Fl-Wash. .35" I.D. x .87" O.D.
33	16273		Caster Arm Ass'y.	80	750-0528		Spacer .38" I.D. x .50" O.D. x .18" Lg.
34	08348		Drive Shaft	81	711-0797		Ferrule 3/8-8 x .38" Dia.
35	748-0136		Bevel Gear .50" I.D. x 14 Teeth	82	712-0354		Hex Nut 3/8-8 Thd.
36	748-0108		Flange Bearing .503" I.D.	83	736-0169		L-Wash. 3/8" I.D.*
37	753-0218		Gear Box (Incl. Ref. 36 & 38)	—	737-0223		10 oz. Tube Benalene #372-0 Grease (3 oz. Req'd.)
38	748-0110		Flange Bearing .630" I.D.				
39	08187		Gear Box Cover				
40	748-0135		Bevel Gear .62" I.D. x 28 Teeth				
41	715-0246		Spring Pin Spiral 3/16" Dia. x 1.25" Lg.				
42	710-0726		Hex Wash. Hd. AB-Tap Scr. 5/16" x .75" Lg.				

††Optional Parts

\*For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.

# Models 685 and 689

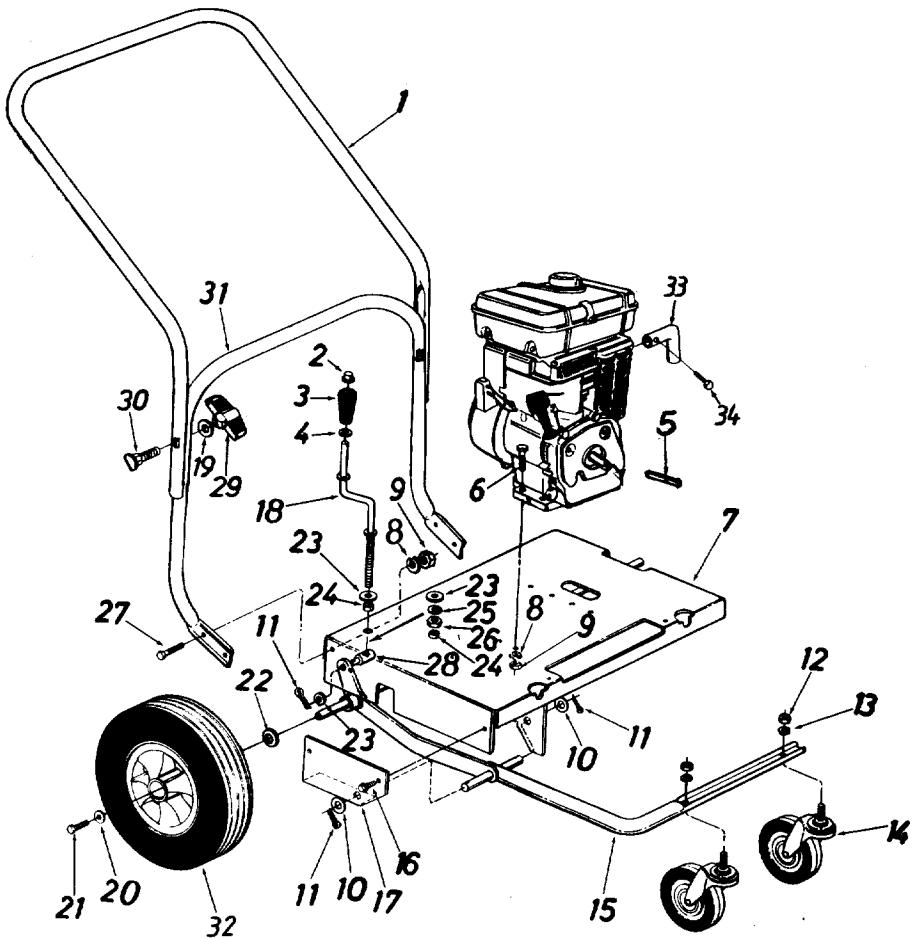


## PARTS LIST FOR MODELS 685 AND 689 POWER VACUUMS

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	14532		Air Duct Assembly	19	710-1258		Thumb Screw 5/16-18
2	736-0242		Belleville Wash. .34" I. D. x .87" O.D.	20	711-0758		Hex Shoulder Nut .50 I.D.
3	720-0170		Hand Knob	21	710-0260		Carriage Bolt 5/16-18 x .62"**
4	749-0501		Tow Bar Half††	22	710-0627		Hex Locking Bolt 5/16-24 x .75" Lg.
5	731-0608		Impeller Guard	23	14539		Housing—Engine Brace Ass'y.
6	736-0231		Fl-Wash. .344" I.D. x 1 125" O.D.	24	728-0173		Pop Rivet (5 Required)
8	14479		Directional Discharge Ass'y.	25	14569		Wiper Retaining Strip
9	14562B		Nozzle Ass'y. (Black)	26	735-0214		Nozzle Wiper
731-1123			Nozzle Ass'y. (Beige)	28	710-0602		Hex Bolt 5/16-18 x 1.00" Lg.*††
10	14563A		Nozzle Plate Ass'y.	29	710-0255		Truss Mach. Scr. 1/4-20 x .75"††
11	712-0267		Hex Nut 5/16-18 Thd.*	30	712-0287		Hex Nut 1/4-20 Thd.*††
12	736-0119		L-Wash. 5/16" I.D.*	31	736-0329		L-Wash. 1/4" I.D.*††
13	710-0191		Hex Bolt 3/8-24 x 1.25" Lg.*	32	748-0234		Shoulder Spacer††
14	736-0217		L-Wash. 3/8" I.D. H.D.	34	738-0143		Shld. Bolt .496 Dia.††
15	14557A		Air Vane Plate Ass'y. w/Pulley	35	736-0219		Belleville Wash. .39" I.D. x 1.12" O.D.††
16	14496A		Blower Housing Complete	36	712-0181		Hex Jam L-Nut 3/8-26 Thd.††
17	14541		Right Angle Bracket	37	712-3010		Hex Nut 5/16-18 Thd. (Gr. 5)
18	710-0600		Hex Self-Tap Scr. 5/16-18 x .50" Lg.				

††Optional Parts

# Models 692, 697 and 699

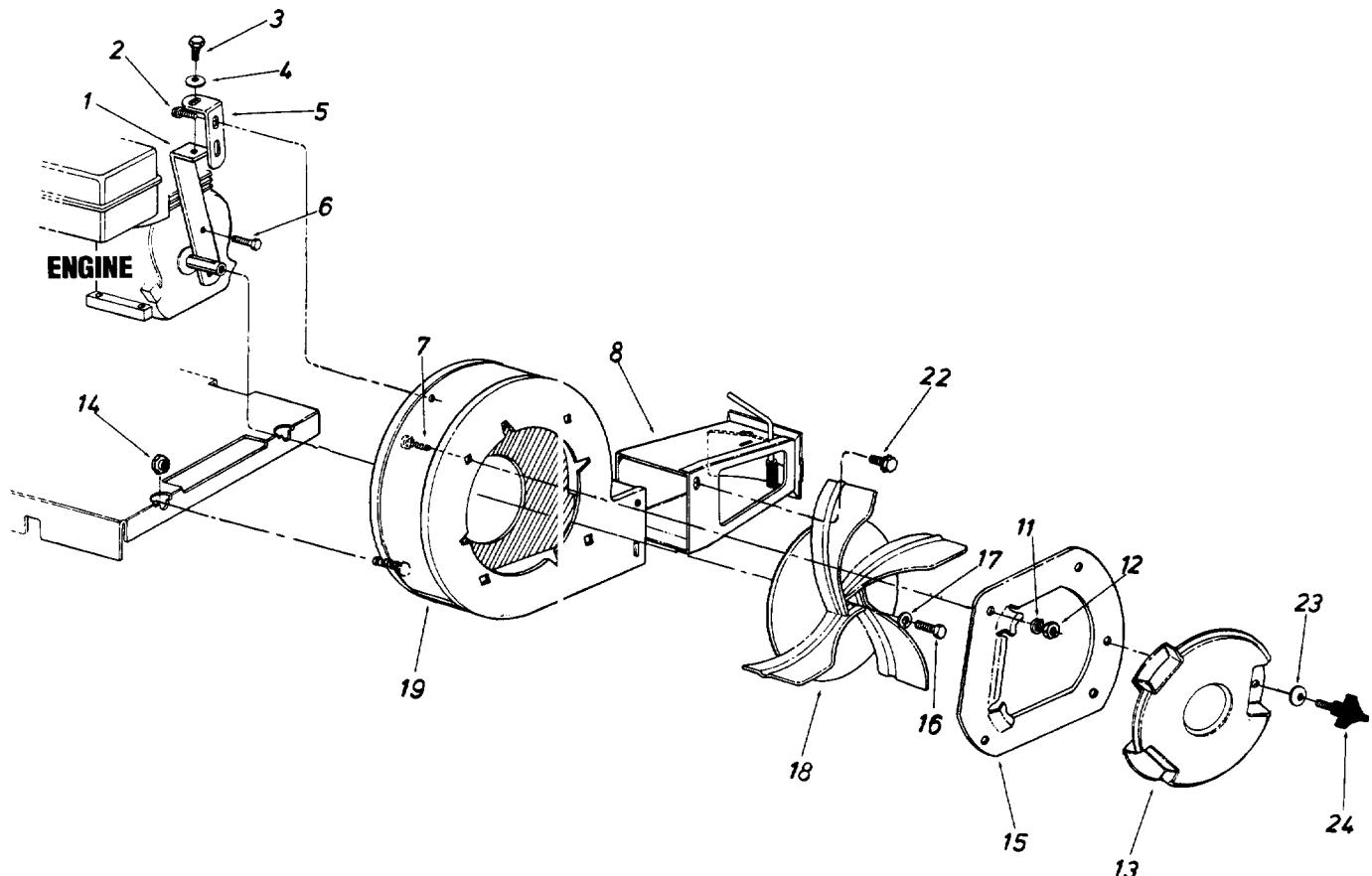


## PARTS LIST FOR MODELS 692, 697 AND 699 LEAF BLOWERS

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	749-0784		Upper Handle	21	710-0170		Hex L-Bolt 5/16-24 x .64" Lg. Fl-Wash. (692 Only)
2	726-0100		Push Nut 3/8" Rod	22	736-0162		Fl-Wash. .38" I.D. x .57"
3	720-0171		Crank Knob	23	736-0300		Fl-Wash. .38" I.D. x .57"
4	736-0117		Fl-Wash. .385" I.D. x .62"	24	750-0528		Spacer .382" I.D. x .50" x .180" Lg. L-Wash. 3/8" I.D.*
5	714-0114		Sq. Key 1/4" x 2.0" Lg.†	25	736-0169		Hex Nut 3/8-8 Thd.
6	710-0442		Hex Bolt 5/16-18 x 1.50" Lg.*	26	712-0354		Hex Bolt 5/16-18 x .75" Lg.*
7	16453		Engine Mounting Frame Ass'y.	27	710-0118		Ferrule
8	736-0119		L-Wash. 5/16" I.D.*	28	711-0797		Hand Knob
9	712-0267		Hex Nut 5/16-18 Thd.*	29	720-0241		Lower Handle
10	736-0187		Fl-Wash. .63" I.D. x 1.25"	30	710-1174		Wheel Ass'y. Comp. 12" x 3" (Plastic) (Incl. Bearings)
11	714-0115		Cotter Pin 1/8" Dia. x 1.0"	31	749-0785		Wheel Ass'y. Comp. 10.5" x 4" (Steel)
12	712-0206		Hex Nut 1/2-13 Thd.*	32	734-1035		Tire Only (For 734-1184 Wheel)
13	736-0921		L-Wash. 1/2" I.D.*				Rim Only (For 734-1184 Wheel)
14	734-1036		Swivel Caster Wheel 5" Dia. x 1.25"				Flange Bearings (For 734-1184 Wheel)
15	16273		Caster Arm Ass'y.				Outlet Pipe (697)
16	710-0726		Hex Wash. Hd. "AB" Tap Scr. 5/16" x .75" Lg.				Hex Wash. Hd. AB-Tap Scr. #8 x .5" Lg. (697)
17	14529		Caster Arm Bracket				
18	747-0542		Height Adjustment Crank	33	751-0596		
19	736-0451		Saddle Wash. .32" I.D. x .93"	34	710-0227		
20	736-0159		Fl-Wash. .34" I.D. x .87" O.D.				

†Used with keyed engine crankshaft.

# Models 692, 697 and 699



PARTS LIST FOR MODELS 692, 697 AND 699 LEAF BLOWERS

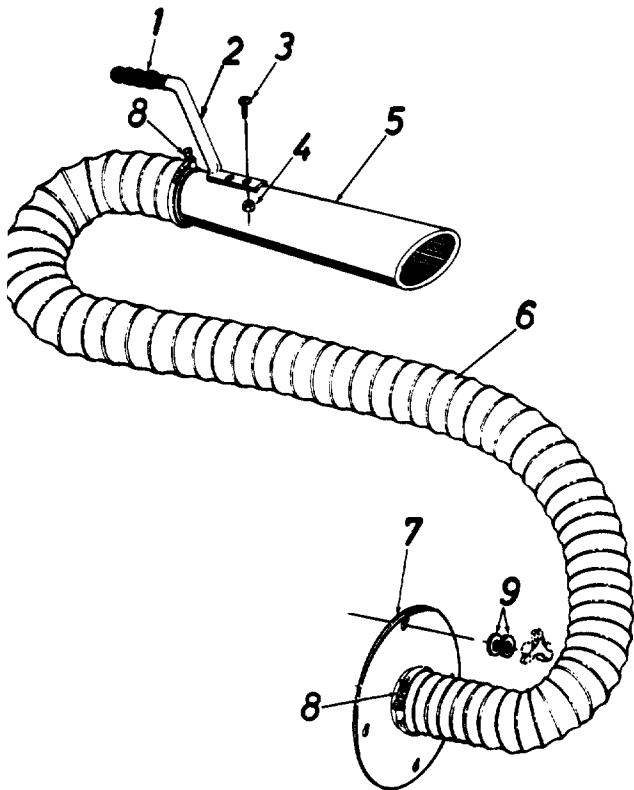
REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	14539		Engine Housing Brace Ass'y.	15	14563		Nozzle Plate Ass'y.
2	710-0600		Hex Self-Tap Scr. 5/16" x .5"	16	710-0191		Hex Bolt 3/8-24 x 1.25"**†
3	710-0118		Hex Bolt 5/16-18 x .75" Lg.*	17	710-1254		Hex L-Bolt 3/8-24 x 2.25" Lg.††
4	736-0119		L-Wash. 5/16" I.D.*	18	736-0217		L-Wash. 3/8" I.D.-H.D.
5	14541		Right Angle Bracket	19	14536A		Air Vane Plate Ass'y.†
6	710-0627		Hex Locking Bolt 5/16 24 x .75"	20	681-0075		Air Vane Plate Ass'y.††
7	710-0260		Carriage Bolt 5/16-18 x .62"	21	14496A		Blower Housing Ass'y.-Comp.
8	14479		Directional Discharge Ass'y.	22	710-0259		Hex Sems Bolt 5/16-18 x .62" Lg.*
11	736-0119		L-Wash. 5/16" I.D.*	23	736-0242		Bell-Wash. .34" I.D. x .87" O.D.
12	712-3010		Hex Nut 5/16-18 Thd. (Gr. 5)	24	720-0170		3-Arm Thumb Scr. 5/16-18 x .75" Lg.
13	731-0608		Blower Guard				
14	711-0758		Hex Shoulder Nut .50" I.D.				

† Used with keyed engine crankshaft.

†† Used with tapered engine crankshaft.

## Hose Attachment Kit

**Model Number  
290-204-000**

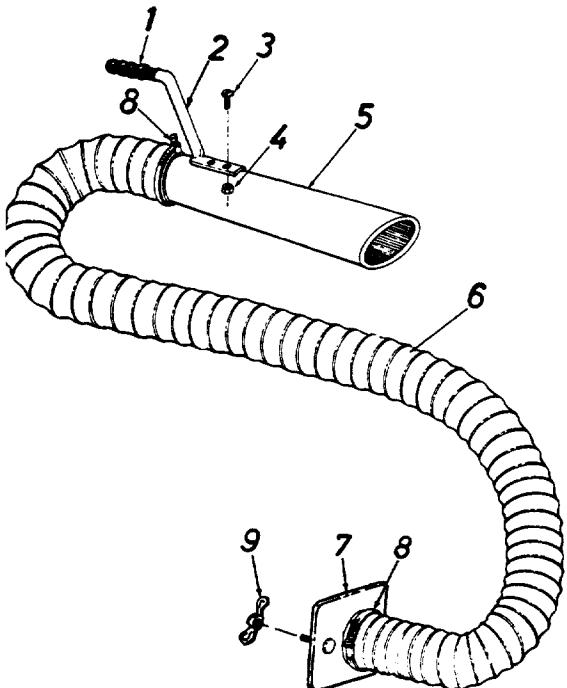


### PARTS LIST FOR KIT 290-204-000

REF. NO.	PART NO.	DESCRIPTION
1	07071	Handle Grip
2	12229A	Handle
3	710-0399	Truss Sems Scr. 10-24 x 1/2" Lg.*
4	712-0121	Hex Nut 10-24 Thd.*
5	731-0213	Hose Nozzle
6	723-0294	Flexible Hose 4" Dia. x 10' Lg.
7	14568	Hose Adapter
8	723-0295	Hose Clamp—For 4" Dia. Hose
9	736-0231	Flat Washer .34 I.D. x 1.12 O.D.
10	764-0199A	Bag (Optional)

## Hose Attachment Kit

**Model Number  
290-210-000**



### PARTS LIST FOR MODEL 290-210-000 HOSE KIT

REF. NO.	PART NO.	DESCRIPTION
1	07071	Handle Grip
2	12229A	Handle
3	710-0399	Truss Sems Scr. 10-24 x 1/2" Lg.*
4	712-0121	Hex Nut 10-24 Thd.*
5	731-0213	Hose Nozzle
6	723-0294	Flexible Hose 4" Dia. x 10'
7	15776	Hose Adapter Plate
8	723-0295	Hose Clamp—4"
9	712-0113	Wing Nut 1/4-20 Thd.

